



		GENERAL ASS'Y	
UNIT ASS'Y		GENERAL ASS'Y	
NAME		LAY-OUT FOR PL-30/1000	
SCALE		1/20	
Q'TY		1/CL	
MATERIAL		1000-2000 ± 1.2	
HEAT TREATMENT		315-1000 ± 0.8	
GENERAL TOLERANCE (MACHINING)		120 ~ 315 ± 0.5	
0.5 ~ 6 ± 0.1		30 ~ 120 ± 0.3	
6 ~ 30 ± 0.2		1000-2000 ± 1.2	
UNLESS OTHERWISE SPECIFIED CALL IN CHAIN & DR B		PL-30/1000	
APP'D	DES'D	DATE	DATE
REV'D	REV'D	REV'D	REV'D
REVISION	REVISION	REVISION	REVISION
MARK	MARK	MARK	MARK

