



GENERAL TOLERANCE (MACHINING)		HEAT TREATMENT		UNIT ASS'Y	
APPR'D	0.5 ~ 6	0.1		NAME	LAY-OUT FOR PL-35/1500
REVD	6 ~ 30	0.2		SCALE	1/25
	30 ~ 120	0.3		DATE	ML09M91A
	120 ~ 315	0.5			
	315 ~ 1000	0.8			
	1000 ~ 2000	1.2			
	2000 ~ 5000	1.6			
	5000 ~ 10000	2.0			
	10000 ~ 20000	2.5			
	20000 ~ 50000	3.2			
	50000 ~ 100000	4.0			
	100000 ~ 200000	5.0			
	200000 ~ 500000	6.3			
	500000 ~ 1000000	8.0			
	1000000 ~ 2000000	10.0			
	2000000 ~ 5000000	12.5			
	5000000 ~ 10000000	16.0			
	10000000 ~ 20000000	20.0			
	20000000 ~ 50000000	25.0			
	50000000 ~ 100000000	31.5			
	100000000 ~ 200000000	40.0			
	200000000 ~ 500000000	50.0			
	500000000 ~ 1000000000	63.0			
	1000000000 ~ 2000000000	80.0			
	2000000000 ~ 5000000000	100.0			
	5000000000 ~ 10000000000	125.0			
	10000000000 ~ 20000000000	160.0			
	20000000000 ~ 50000000000	200.0			
	50000000000 ~ 100000000000	250.0			
	100000000000 ~ 200000000000	315.0			
	200000000000 ~ 500000000000	400.0			
	500000000000 ~ 1000000000000	500.0			
	1000000000000 ~ 2000000000000	630.0			
	2000000000000 ~ 5000000000000	800.0			
	5000000000000 ~ 10000000000000	1000.0			
	10000000000000 ~ 20000000000000	1250.0			
	20000000000000 ~ 50000000000000	1600.0			
	50000000000000 ~ 100000000000000	2000.0			
	100000000000000 ~ 200000000000000	2500.0			
	200000000000000 ~ 500000000000000	3150.0			
	500000000000000 ~ 1000000000000000	4000.0			
	1000000000000000 ~ 2000000000000000	5000.0			
	2000000000000000 ~ 5000000000000000	6300.0			
	5000000000000000 ~ 10000000000000000	8000.0			
	10000000000000000 ~ 20000000000000000	10000.0			
	20000000000000000 ~ 50000000000000000	12500.0			
	50000000000000000 ~ 100000000000000000	16000.0			
	100000000000000000 ~ 200000000000000000	20000.0			
	200000000000000000 ~ 500000000000000000	25000.0			
	500000000000000000 ~ 1000000000000000000	31500.0			
	1000000000000000000 ~ 2000000000000000000	40000.0			
	2000000000000000000 ~ 5000000000000000000	50000.0			
	5000000000000000000 ~ 10000000000000000000	63000.0			
	10000000000000000000 ~ 20000000000000000000	80000.0			
	20000000000000000000 ~ 50000000000000000000	100000.0			
	50000000000000000000 ~ 100000000000000000000	125000.0			
	100000000000000000000 ~ 200000000000000000000	160000.0			
	200000000000000000000 ~ 500000000000000000000	200000.0			
	500000000000000000000 ~ 1000000000000000000000	250000.0			
	1000000000000000000000 ~ 2000000000000000000000	315000.0			
	2000000000000000000000 ~ 5000000000000000000000	400000.0			
	5000000000000000000000 ~ 10000000000000000000000	500000.0			
	10000000000000000000000 ~ 20000000000000000000000	630000.0			
	20000000000000000000000 ~ 50000000000000000000000	800000.0			
	50000000000000000000000 ~ 100000000000000000000000	1000000.0			
	100000000000000000000000 ~ 200000000000000000000000	1250000.0			
	200000000000000000000000 ~ 500000000000000000000000	1600000.0			
	500000000000000000000000 ~ 1000000000000000000000000	2000000.0			
	1000000000000000000000000 ~ 2000000000000000000000000	2500000.0			
	2000000000000000000000000 ~ 5000000000000000000000000	3150000.0			
	5000000000000000000000000 ~ 10000000000000000000000000	4000000.0			
	10000000000000000000000000 ~ 20000000000000000000000000	5000000.0			
	20000000000000000000000000 ~ 50000000000000000000000000	6300000.0			
	50000000000000000000000000 ~ 100000000000000000000000000	8000000.0			
	100000000000000000000000000 ~ 200000000000000000000000000	10000000.0			
	200000000000000000000000000 ~ 500000000000000000000000000	12500000.0			
	500000000000000000000000000 ~ 1000000000000000000000000000	16000000.0			
	1000000000000000000000000000 ~ 2000000000000000000000000000	20000000.0			
	2000000000000000000000000000 ~ 5000000000000000000000000000	25000000.0			
	5000000000000000000000000000 ~ 10000000000000000000000000000	31500000.0			
	10000000000000000000000000000 ~ 20000000000000000000000000000	40000000.0			
	20000000000000000000000000000 ~ 50000000000000000000000000000	50000000.0			
	50000000000000000000000000000 ~ 100000000000000000000000000000	63000000.0			
	100000000000000000000000000000 ~ 200000000000000000000000000000	80000000.0			
	200000000000000000000000000000 ~ 500000000000000000000000000000	100000000.0			
	500000000000000000000000000000 ~ 1000000000000000000000000000000	125000000.0			
	1000000000000000000000000000000 ~ 2000000000000000000000000000000	160000000.0			
	2000000000000000000000000000000 ~ 5000000000000000000000000000000	200000000.0			
	5000000000000000000000000000000 ~ 10000000000000000000000000000000	250000000.0			
	10000000000000000000000000000000 ~ 20000000000000000000000000000000	315000000.0			
	20000000000000000000000000000000 ~ 50000000000000000000000000000000	400000000.0			
	50000000000000000000000000000000 ~ 100000000000000000000000000000000	500000000.0			
	100000000000000000000000000000000 ~ 200000000000000000000000000000000	630000000.0			
	200000000000000000000000000000000 ~ 500000000000000000000000000000000	800000000.0			
	500000000000000000000000000000000 ~ 1000000000000000000000000000000000	1000000000.0			
	1000000000000000000000000000000000 ~ 2000000000000000000000000000000000	1250000000.0			
	2000000000000000000000000000000000 ~ 5000000000000000000000000000000000	1600000000.0			
	5000000000000000000000000000000000 ~ 10000000000000000000000000000000000	2000000000.0			
	10000000000000000000000000000000000 ~ 20000000000000000000000000000000000	2500000000.0			
	20000000000000000000000000000000000 ~ 50000000000000000000000000000000000	3150000000.0			
	50000000000000000000000000000000000 ~ 100000000000000000000000000000000000	4000000000.0			
	100000000000000000000000000000000000 ~ 200000000000000000000000000000000000	5000000000.0			
	200000000000000000000000000000000000 ~ 500000000000000000000000000000000000	6300000000.0			
	500000000000000000000000000000000000 ~ 1000000000000000000000000000000000000	8000000000.0			
	1000000000000000000000000000000000000 ~ 2000000000000000000000000000000000000	10000000000.0			
	2000000000000000000000000000000000000 ~ 5000000000000000000000000000000000000	12500000000.0			
	5000000000000000000000000000000000000 ~ 10000000000000000000000000000000000000	16000000000.0			
	10000000000000000000000000000000000000 ~ 20000000000000000000000000000000000000	20000000000.0			
	20000000000000000000000000000000000000 ~ 50000000000000000000000000000000000000	25000000000.0			
	50000000000000000000000000000000000000 ~ 100000000000000000000000000000000000000	31500000000.0			
	100000000000000000000000000000000000000 ~ 200000000000000000000000000000000000000	40000000000.0			
	200000000000000000000000000000000000000 ~ 500000000000000000000000000000000000000	50000000000.0			
	500000000000000000000000000000000000000 ~ 1000000000000000000000000000000000000000	63000000000.0			
	1000000000000000000000000000000000000000 ~ 2000000000000000000000000000000000000000	80000000000.0			
	2000000000000000000000000000000000000000 ~ 5000000000000000000000000000000000000000	100000000000.0			
	5000000000000000000000000000000000000000 ~ 100	125000000000.0			
	100 ~ 200	160000000000.0			
	200 ~ 500	200000000000.0			
	500 ~ 1000	250000000000.0			
	1000 ~ 2000	315000000000.0			
	2000 ~ 5000	400000000000.0			
	5000 ~ 100	500000000000.0			
	100 ~ 200	630000000000.0			
	200 ~ 500	800000000000.0			
	500 ~ 1000				